JVC

SERVICE MANUAL

STEREO CASSETTE DECK

MODEL TD-V66 A/B/C/E/G/J/U



Basic Mechanism

KD-V4

									September 1	Pa	ge
Safety Precautions											2
Specifications										٠	3
Location of Main Parts				*			٠	ě		٠	4
Adjustments					ı					•	5
Standard Schematic Diagrams											
Display Circuit						×					7
Amplifier Circuit								·		٠	8
Mechanism Control Circuit				ø						٠	9
Wiring Connections		*			*						l C

								F	age
Location of P.C. Board Parts and Parts	L	is	t						
Display Board								٠	12
Main Board Parts List		2					×		13
Main Board Parts	a					٠			15
Exploded View of Enclosure Assembly .					w				16
Enclosure Parts List							٠	٠	17
Exploded View of Mechanism Assembly					9		٠		18
Mechanism Parts List		ų,					٠		19
Packing and Parts List				4				٠	20
Accessories							٠		20

1 Safety precautions

 The design of this product contains special hardware.
 Many circuits and components specially for safety purposes.

For continued protection, no changes should be made to the original design unless authorized in writing by the manufacturer. Replacement parts must be identical to those used in the original circuits. Service should be performed by qualified personnel only.

- 2. Alterations of the design or circuitry of the product should not be made. Any design alterations or additions will void the manufacturer's warranty and will further relieve the manufacturer of responsibility for personal injury or property damage resulting therefrom.
- 3. Many electrical and mechanical parts in the product have special safety-related characteristics. These characteristics are often not evident from visual inspection nor can the protection afforded by them necessarily be obtained by using replacement components rated for higher voltage, wattage, etc. Replacement parts which have these special safety characteristics are identified in the parts list of Service manual. Electrical components having such features are identified by on the schematics and parts list in Service manual.

The use of a substitute replacement which does not have the same safety characteristics as the recommended replacement part shown in the parts list in Service manual may create shock, fire, or other hazards.

4. The leads in the products are routed and dressed with ties, clamps, tubings, barriers and/or the like to be separated from live parts, high temperature parts, moving parts and/or sharp edges for the prevention of electric shock and fire hazard.

When service is required, the original lead routing and dress should be observed, and they should be confirmed to be returned to normal, after re-assembling.

5. Leakage current check

(Safety for electrical shock hazard)

After re-assembling the product, always perform an isolation check on the exposed metal parts of the Products (antenna terminals, knobs, metal cabinet, screw heads, earphone jack, control shafts, etc.) to be sure the product is safe to operate without danger of electrical shock.

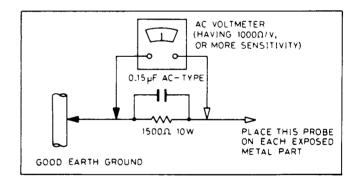
Do not use a line isolation transformer during this check.

- Plug the AC line cord directly into the AC outlet.
 Using a "Leakage Current Tester", measure the
 leakage current from each exposed metal part of the
 cabinet, particularly any exposed metal part having a
 return path to the chassis, to a known good earth
 ground (water pipe, etc.). Any leakage current must
 not exceed 0.5 mA AC (r.m.s.).
- Alternate check method.

Plug the AC line cord directly into the AC outlet. Use an AC voltmeter having 1,000 ohms per volt or more sensitivity in the following manner. Connect a 1500 Ω 10 W resistor paralleled by a 0.15 μF AC-type capacitor between an exposed metal part and a known good earth ground (water pipe, etc.).

Measure the AC voltage across the resistor with the AC voltmeter.

Move the resistor connection to each expoosed metal part, particularly any exposed metal part having a return path to the chassis, and measure the AC voltage across the resistor. Now, reverse the plug in the AC outlet and repeat each measurement. Any voltage measured must not exceed 0.75 V AC (r.m.s.). This corresponds to 0.5 mA AC (r.m.s.).



2 Specifications

distortion

(Metal tape, 1 kHz 0 Rated

Recording Lenel)

Channel separation: 40 dB (1 kHz) Type : Stereo cassette deck SA head for record : 4-track, 2-channel Track system METAPERM head for Tape speed : 1-7/8 inch/sec playback (4.8 cm/sec) 2-Gap ferrite head for erasing Frequency : (-20 dB recording) Motor : Electric governed DC Motor response Metal tape: for capstan and reel x 1 $20 - 21,000 (\pm 3 dB)$ DC Motor (for FF & 15 - 23,000 Hz Rewind) x 1 15-23000 Hz (DIN 4550) DC Motor (for Mechanical CrO₂ tape: drive) x 1 20 - 19,000 Hz (±3 dB) Fast forward time : Approx. 100 sec. with C-60 15 - 21,000 Hz cassette 15-21000 Hz (DIN 4550) Rewind time : Approx. 100 sec. with C-60 Normal tape: cassette 20 - 19.000 Hz (±3 dB) Input terminals 15 - 21,000 Hz Input jack x 2 Min. input level; 80 mV 15-21000 Hz (DIN 4550) Input impedance; 80 k Ω (0 dB recording) Output terminals Output jack x 2 Output level; 0 - 500 mV Metal tape: 20 - 16,000 Hz (±3 dB) Output impedance: $5 k\Omega$ Phones jack x 1 Output level; CrO₂ tape: 20 - 9,500 Hz (±3 dB) $0 - 0.6 \text{ mW/8} \Omega$ Normal tape: Matching impedance; $8 \Omega - 1 k\Omega$ 20 - 9,500 Hz (±3 dB) Other terminal S/N ratio : $58 \, dB \, (S = 1 \, kHz, \, K3 = 3 \, \%,$: Remote control (for R-70E) x 1 N = A-weighted, Metal tape) Synchro (Compu Link) x 2 The S/N is improved by Power requirement : AC 240/220/120 V, 50/60 Hz about 15 dB at 500 Hz and (KD-V66A/B/E/G) by max. 20 dB at 1 kHz ~ AC 120 V, 60 Hz (KD-V66C/J) 10 kHz with DOLBY CNR on and improved by 5 dB at AC 230/127/110V, 50/60 Hz 1 kHz and by 10 dB at above (KD-V66U) 5 kHz with ANRS/DOLBY Power consumption: AC 18 watts B NR on. : 17-1/4" (435 mm) W 4-3/8" (110 mm) H **Dimensions** Improvement of MOL : 4 dB at 10 kHz with 11-1/8" (282 mm) D DOLBY C NR on. (with feet, buttons, Wow and flutter : 0.038 % (WRMS) switches) (Forward direction) 0.12 % (DIN 45 500) Weight : Approx. 10.6 lbs (4.8 kg) (with MAXELL UD tape) Crosstalk : 65 dB (1 kHz) Accessory : Pin cord 2 : K3: 0.5 % THD: 1.0 % Harmonic

Design and specifications subject to change with-

out notice.

3 Location of Main Parts

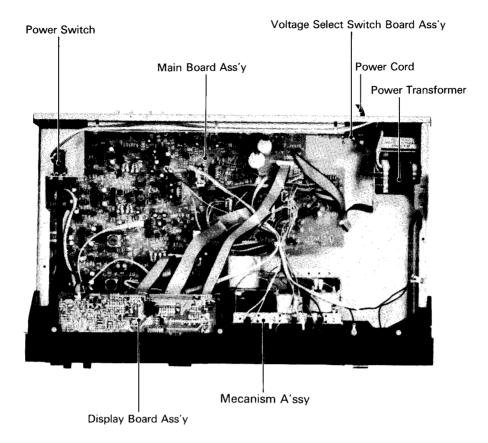


Fig. 3-1

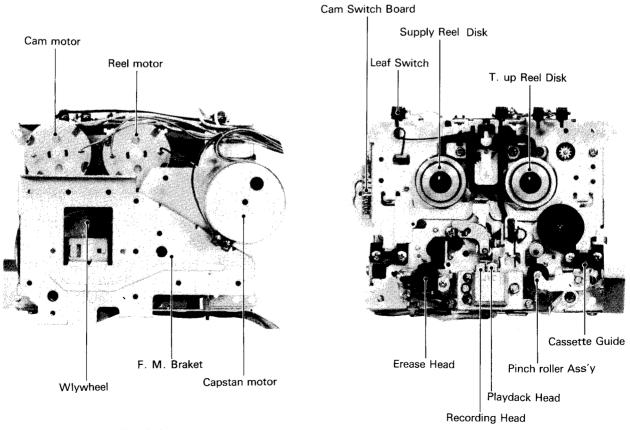


Fig. 3-2

4 Adjustments

Head part

1. Measuring instruments for adjustment

- 1. Audio generator (range: 50 Hz 20 kHz and output of 0 dB with terminal impedance of 600 ohms)
- 2. Attenuator (with impedance of 600 ohms)
- 3. Electronic voltmeter
- 4. Reference tapes

TMT702 (for head azimuth adjustment) 14 kHz, VTT712 (for tape speed or wow and flutter adjustment) 3KHz.

VTT724 (reference level) 1 kHz, VTT739 (playback frequency response), TMT6447 (for music scan), TMT6448 (for music scan)

5. Recording reference tapes

The reference tapes should be TS-9 (UD), TS-6 (SA) and TS-7 (ME) or their equivalent.

(Use the designated reference tape of this division.)

- 6. Distortion meter (with band pass filter)
- 7. Torque gauge (cassette) CTG-N
- 8. C-120 tape (for confirming the tape transport)

 For mechanism adjustment

Notice: The VTT712 has improved accuracy and TMT702 is newly added. The substitution of VTT658 (10 kHz) is possible.

2. Mechanism adjustments and repairs

(Mechanism adjustment or confirmation are required before performing the electrical circuit adjustment.)

Items	Adjustment	Adjusting point	Standard value	Remarks
Pad Clearance & Erase Spring head	1) Make sure that the moving part of the erase head assembly move smoothly around the pivot of screw 2 and also confirm that there is clearance A as shown in the figure during the playback mode. 2) Check the tape transport as follows. Adjust the height of the erase head with screw 2 while observing curl in the tape transport with C-120 tape and adjust so no curl will appear in the tape guide section of the play head or the erase head. Tape Tape Guide Tape Guide Tape Correct Incorrect Lock the screws after adjustment.	2		Be sure to perform this adjustment after erase head replacement. Screwdriver 1-2 mm Notes: After adjustment, confirm by ear how effectively the erasure is performed using a metal tape. After replacement of the erase head, play or record head, loosen the associated wires and clamp a new head then confirm that the new head movement is normal.
	Lock the screws after adjustment.			

Replacement and adjustment of record head and playback head

This deck has three independent heads and the head units are completely separate. However, they are assembled and adjusted on a single head board, therefore they can be dealt with as one unit in principle. Accordingly, replace or adjust the head assembly when any head is defective. In addition,

since certain screws have been precisely adjusted in the factory, care should be taken when handling them as well as referring to the following adjustment items (1. Reference dimensions, 2. Screw explanations, 3. Adjustment methods).

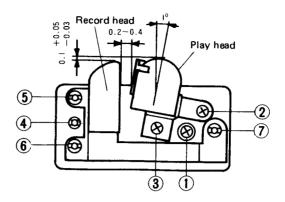


Fig. 4-1

1. Reference dimensions

The reference dimensions of record head and play head are shown in Fig. 4–1. After checking or replacing the head assembly because of characteristic deterioration, confirm that there is no big disagreement.

2. Screw explanations

The screws marked \bigcirc require adjustment when repairing. The screws marked X are basically required not to move when repairing.

- (1) is the head base fixing screw.
- (2) and (3) marked X are the play head fixing screws (for adjusting the relative position to the record head).
- (4) marked is a special nut for playback azimuth adjustment.
- (5) marked X is a special nut for the record head height adjustment.
- (6) marked X is a special nut for the record head tilt adjustment.
- (7) marked \bigcirc is a special nut for the record head azimuth adjustment.

3. Adjusting methods

Perform the following adjustment procedure after head assembly replacement.

- 1) Play head azimuth
- Connect the LINE OUT jacks to an electronic voltmeter (two-meter VTVM).
- Play test tape TMT-702 and adjust the screw 4 so that the output of electronic voltmeter is optimized.
- 2) Record head azimuth
- Connect the LINE OUT jacks to a two-meter VTVM.
- Observe the simultaneous monitor output with the two-meter VTVM while recording a 14 kHz signal at ODB (Inicator) -20 dB and adjust the screw 7 so that the output is maximum.

Note: Perform this adjustment using the stable middle part of side A of TS-9 (UD) and also confirm it using TS-6 (SA) and TS-7 (ME).

The above adjustments are recommended to check after fixing the mechanical section to the cabinet.

Mechanical Adjustment Procedure of Head Section

Adjust the record and erase heads of TD-V66 3-head mechanism with respect to the play head.

Procedure

 a) Use gauge M300 and confirm that the gauge can be smoothly inserted in the tape guide of the play head.
 If the gauge hits the tape guide, adjust the thickness of washers under the cassette guide on the play head

Parts No. of adjustment washers:

0.1 mm		•	•			•	·13270412A
0.2 mm							·13270412B
0.3 mm							·13270412C

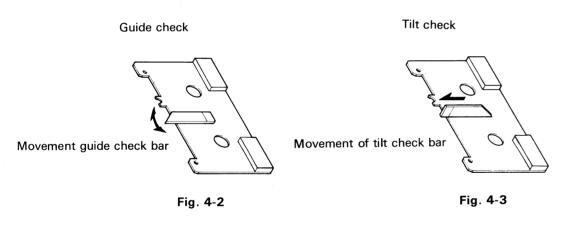
- b) Adjust the azimuth with the azimuth adjustment screw.
- 2. Next, adjust the height of the erase head. After adjusting with the adjustment screw on the left of the erase head, apply locking paint.

- 3. Perform tilt and azimuth adjustment of the record head.
 - a) Roughly adjust the azimuth of the record head with the record head azimuth adjustment screw on the right.

Check the tilt of the head with gauge M300.

Perform the checking procedure so that the gauge softly touches the record head and confirm the clearance by applying light from the other side. When there is any clearance at the upper or lower section of the head, adjust with adjustment screw 6. When adjustment screw 6 is tightened, the clearance of the upper section becomes wider.

b) Adjust the azimuth again so that the output level is maximum.



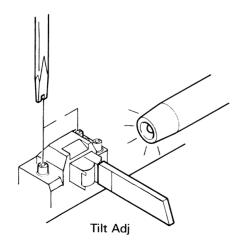
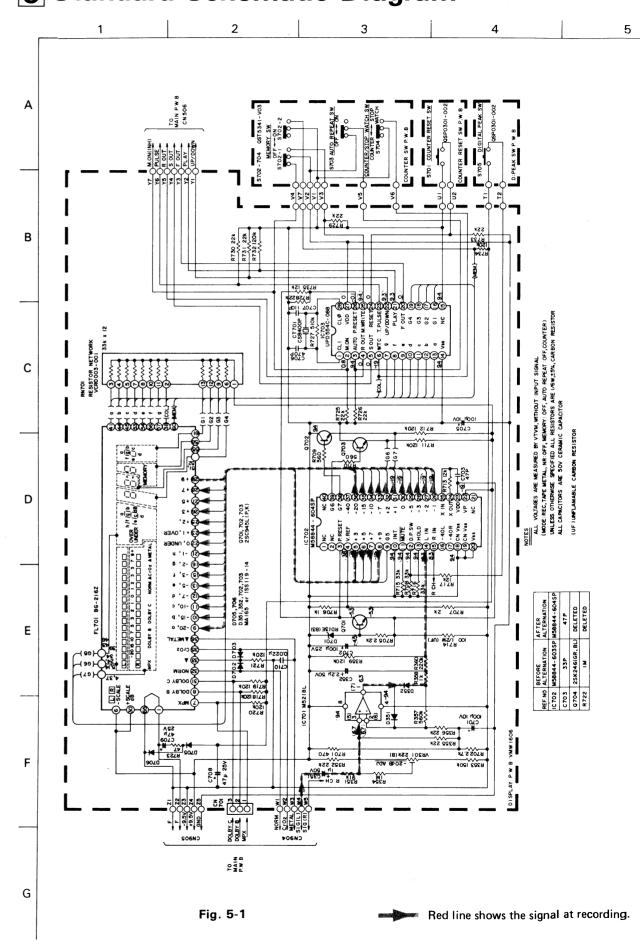


Fig. 4-4

Electronic adjustment are the same as Main adjustment of Model KD-V6. Prease refer to servicemanual of KD-V6 A/B/C/E/J/U (No. 4230 - page 9).

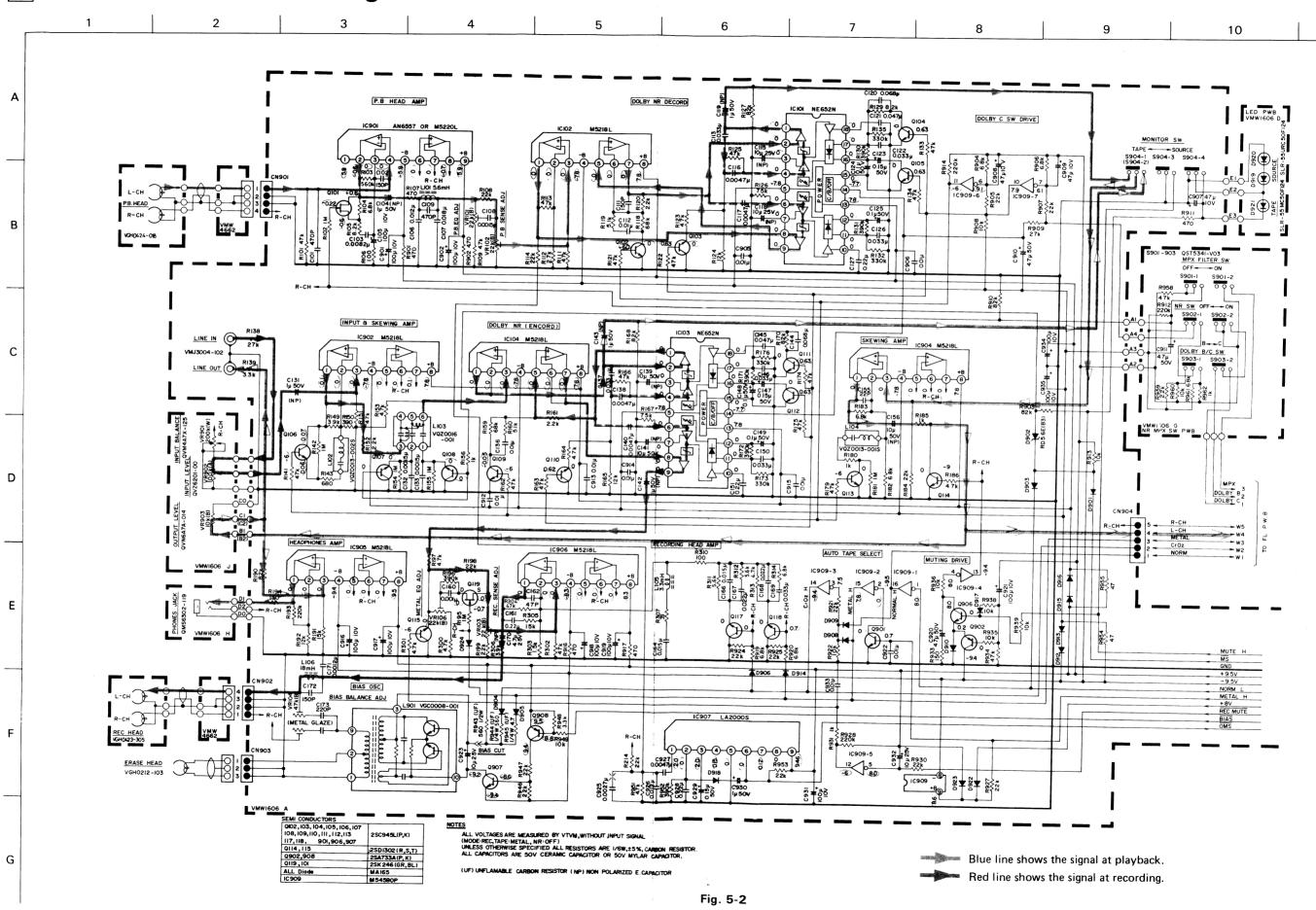
5 Standard Schematic Diagram



(No. 4270) 7

TD-V66A/B/C/E/G/J/L

5 Standard Schematic Diagram (Amplifier Circuit)



8 (No. 4270)

5 Standard Schematic Diagram (Mechanism Control Circuit)

(a) Vac (a) Va R560 22k S516 - S519 LEAF SW (a) REC MUTE DIR-SW 50 (b) (c) REC OMMS (20 (c) RED (c) RES STATUS PLAY (20 (c) REEL/RMDL (20 (c) RMD (c) RM A REC METAL لرسكا <u>(M</u>)-CAM(DRIVE) MOTOR MMN-6C2RK 0502 LED1 TO FL P.W.B LEDO DCS REMOTE JACK
QMS3533 - 001 0512 (3) (5) (6) (6) NOTES ALL VOLTAGES ARE MEASURED BY VTVM, WITHOUT INPUT SIGNAL (MODE: REC, TAPE: METAL, NR OFF)
UNLESS OTHERWISE SPECIFIED ALL RESISTORS ARE I/6W,15%, CARBON RESISTOR
ALL CAPACITORS ARE 50V CERAMIC CAPACITOR OR 50V MYLAR CAPACITOR (UF) UNFLAMABLE CARBON RESISTOR (MF) METAL FILM RESISTOR TRANSISTORS & DIODES Q501, 502, 508, 512, 601, 603 2SC945L(P,K) Q510, 513 2SA733A (P,K) 2SC943(IP,K) 2SA733A (P,K) 2SK30I (R,S) 2SD882 (Q,P) 2SB772(Q,P) 2SK246(GR) ALL DIODES, UNLESS MAI65 OTHER WISE SPECIFIED OR ISSII9

7 Violet

8 Grey 9 White 0 Black

10 (No. 4270)

6 Wiring Connections

Operation Key Board

Remote Jack

R/P Head Ass'y

E.Head

В

С

D

Ε

G

Cassette LED

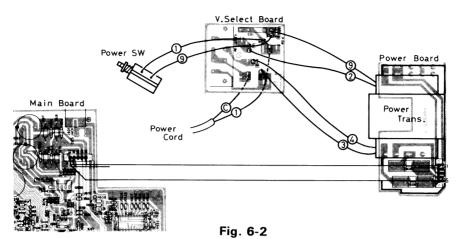
H.Phone Jack

CN902

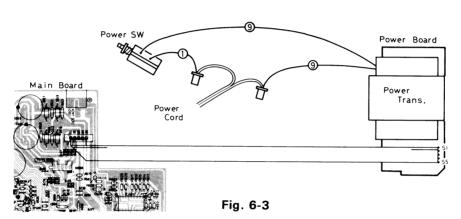
3

CN507

TD-V66 B.E



TD-V66 C.J



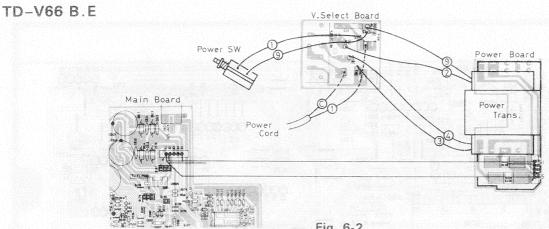
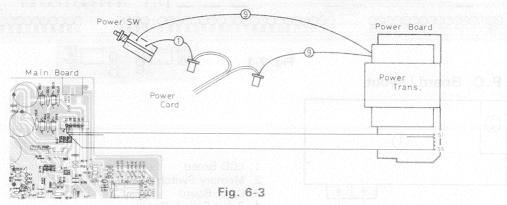
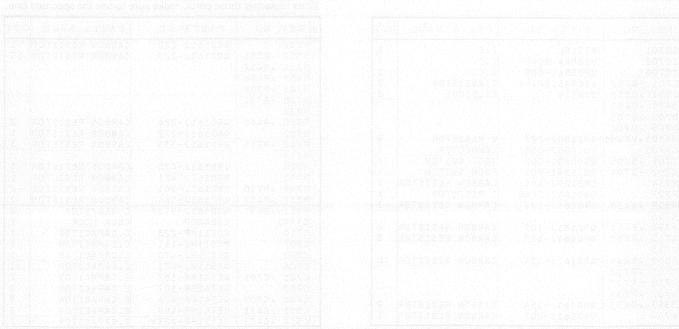


Fig. 6-2

TD-V66 C.J







7 Location of P. C. Board Parts and Parts List

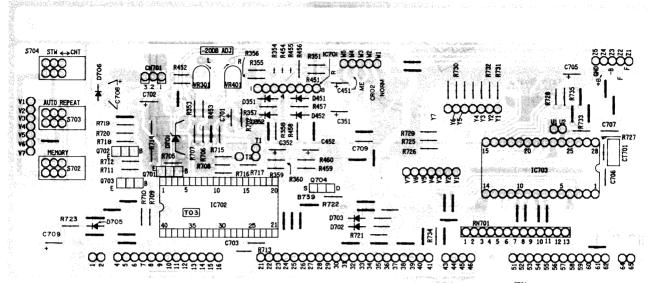
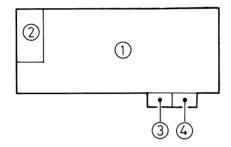


Fig. 7-1



Location of P.C. Board Layout



Location of P.C. Board Layout

- 1. LCD Board
- Memory Switch Board
 CALL Board
- 4. Reset Switch Board

LCD Board Parts List

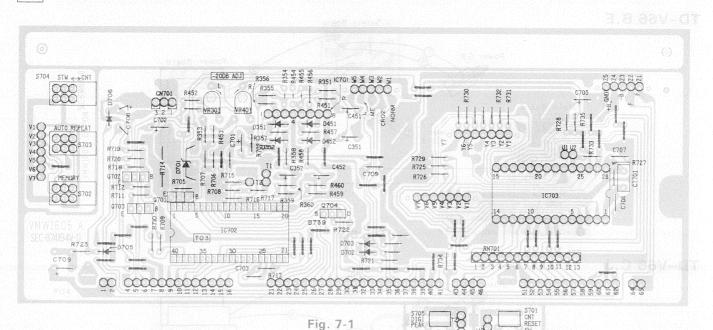
A REF. NO	PARTS NO.	PARTS NAME	QTY
IC701	M5218L	I.C	1
IC702	M58844-604SP	I.C.	1
IC703	UPD554C-088	I.C.	1
Q701 -Q703	2SC945L(P,K)	TTANSISTOR	3
D351 ,D352	188119	SI.DIODE	8
D451 ,D452			
D702 ,D703			
D705 ,D706			
VR301, VR401	QVZ1802-223	V RESISTOR	2
CN701	VMC0007-003	CONNECTOR	1
S701 ,S705	QSP0301-002	TACT SWITCH	2
S702 -S704	QST5341-V01	PUSH SWITCH	1
 № R714	QRD129J-101	CARBON RESISTOR	
R727	QRD144J-514S	C RESISTOR	1
R358 ,R458	QRD161J-102	CARBON RESISTOR	3_
R706			
R354 ,R454	QRD161J-105	CARBON RESISTOR	_
R713 ,R717	QRD161J-123	CARBON RESISTOR	3
R735			
R359 , R459	QRD161J-124	CARBON RESISTOR	10
R711 ,R712			
R718 -R721			
R732 ,R734			
R353 ,R453	QRD161J-154	CARBON RESISTOR	
R707	QRD161J-202	CARBON RESISTOR	1

⚠ Parts are safety assurance parts

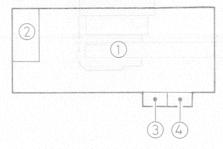
Wher replacing those parts, make sure to use the specitied one.

A REF. NO	PARTS NO.	PARTS NAME	ΩТΥ
R705	QRD161J-222	CARBON RESISTOR	
R352 ,R355	QRD161J-223	CARBON RESISTOR	13
R356 ,R452			
R455 ,R456			
R725 ,R726			I
R728 -R731			
R733			
R360 ,R460	QRD161J-224	CARBON RESISTOR	
R702	QRD161J-272	CARBON RESISTOR	
R708 ,R715	QRD161J-333	CARBON RESISTOR	3
R716			
R723	QRQ161J-470	CARBON RESISTOR	
R701	QRD161J-471	CARBON RESISTOR	1
R709 ,R710	QRD161J-561	CARBON RESISTOR	2
R357 ,R457	QRD161J-564	CARBON RESISTOR	2
R351 ,R451	QRD161J-913Y	C RESISTOR	
CT701	CSB400P	CELA LOCK	1
C710	QCF11HP-223	C.CAPACITOR	1
C707	QCS11HJ-111	C.CAPACITOR	1
C703	QCS11HJ-470	C.CAPACITOR	1
C706	QCS11HJ-471	C.CAPACITOR	1
C701 ,C705	QET41AR-107	E.CAPACITOR	2
C702	QET41ER-107	E CAPACITOR	1 2 2
C708 ,C709	QET41ER-476	E CAPACITOR	2
C351 ,C451	QET41HR-105	E.CAPACITOR	2
C352 , C452	QET51HR-225N	E.CAPACITOR	2

7 Location of P. C. Board Parts and Parts List



Location of P.C. Board Layout



Location of P.C. Board Layout

1. LCD Board

- 2. Memory Switch Board 3. CALL Board
- 4. Reset Switch Board

LCD Board Parts List

A REF. NO	PARTS NO.	PARTS NAME	QTY
IC701	M5218L	I.C	1
10702	M58844-604SP	I.C.	1
IC703	UPD554C-088	I.C.	1
Q701 -Q703	2SC945L(P,K)	TTANSISTOR	3
D351 ,D352	188119	SI.DIODE	8
D451 ,D452			
D702 ,D703			
D705 ,D706			
VR301, VR401	QVZ1802-223	V RESISTOR	2
CN701	VMC0007-003	CONNECTOR	1
\$701 ,\$705	QSP0301-002	TACT SWITCH	2
S702 -S704	QST5341-V01	PUSH SWITCH	1
<u>A</u> R714	QRD129J-101	CARBON RESISTOR	1
R727	QRD144J-514S	C RESISTOR	1
R358 ,R458	QRD161J-102	CARBON RESISTOR	3
R706			
R354 ,R454	QRD161J-105	CARBON RESISTOR	2
R713 ,R717	QRD161J-123	CARBON RESISTOR	3
R735			
R359 ,R459	QRD161J-124	CARBON RESISTOR	10
R711 ,R712			
R718 -R721			
R732 ,R734			
R353 ,R453	QRD161J-154	CARBON RESISTOR	2
R707	QRD161J-202	CARBON RESISTOR	1

A Parts are safety assurance parts Wher replacing those parts, make sure to use the specified one.

A REF. NO	PARTS NO.	PARTS NAME	QTY
R705	QRD161J-222	CARBON RESISTOR	1
R352 , R355	QRD161J-223	CARBON RESISTOR	13
R356 /R452			
R455 ,R456			
R725 - R726			
R728 -R731			
R733			
R360 , R460	QRD161J-224	CARBON RESISTOR	2
R702	QRD161J-272	CARBON RESISTOR	1
R708 -R715	QRD161J-333	CARBON RESISTOR	3
R716			
R723	QRD161J-470	CARBON RESISTOR	1
R701	QRD161J-471	CARBON RESISTOR	1
R709 , R710	QRD161J-561	CARBON RESISTOR	2
R357 ,R457	QRD161J-564	CARBON RESISTOR	2
R351 ,R451	QRD161J-913Y	C RESISTOR	2
CT701	CSB400P	CELA LOCK	1
C710	QCF11HP-223	C.CAPACITOR	1
C707	QCS11HJ-111	C.CAPACITOR	1
C703	QCS11HJ-470	C.CAPACITOR	1
C706	QCS11HJ-471	C.CAPACITOR	1
C701 / C705	QET41AR-107	E.CAPACITOR	2
C702	QET41ER-107	E CAPACITOR	1
C708 .C709	QET41ER-476	E CAPACITOR	2
C351 , C451	QET41HR-105	E.CAPACITOR	2
C352 /C452	QET51HR-225N	E.CAPACITOR	2

Main Board Parts List

Δ	REF. NO]	PΑ	A F	? 1		3	N	0]	P /	A 1	ξ,	Τ	S		N	Α	N	ſΕ	;	Q	ΤY
	10901			Né											. (1
	10504,105	در		Ać											. (2
	I C 9 0 7 I C 5 0 2			A 2				5							. (1
	10502							н _	1	z c	,			1	. (1
-	IC102,IC1	0.4		5 2				-	1.		_				. (_				-					+-	8
	10202,102				-	Ŭ	_								• `												0
	10902,109																										
	IC905,IC9	36																								İ	
	10909	ŀ	М	54	5	8	01	Ρ						I	. (:.											1
	IC101,IC1	3	N	Εć	5 5	2	N								. (1	4
	IC201,IC2	3																									
	IC501,IC5	36		C 4											. (2
	IC507								-1						. (M								1
_	IC601	_							S						. (M	-		_				_	1
	Q510 ,Q51		2	SF	17	3	3,	4 (Ρ.	, K	()	- 1		Т	R A	1 V	S	Ι	S	T) F	₹					4
	Q902 ,Q90 Q509	١ -	2	C E	, 7	7	2	<i>,</i> ∩	,	٥,				_	т	т	. Б	۸	ħ.		т (. 1		R			1
	Q102 -Q11	٦							P.			_ 1			r .									אנ		ì	1 37
	Q117 ,Q11	- 1	۷	3 (, ,	4	ار	_ `	Г.	•	,	- '		'	Π,	111	3	1	J	1 1	Jī	`					31
	Q202 -Q21						-	-	-					-						_	-	_	_			+	
	Q217 ,Q21	- 1																									
	Q501 -Q50	- 1																									
	Q508 ,Q51																										
	Q601 ,Q90	1																									
	Q906 ,Q90	7																_		-			_			1	
	Q114 ,Q11	- 1	2	SC	1	3	0	2 (R:	S T)	T A	1	Т	R A	١N	S	I	S	T () F	₹					4
	Q214 ,Q21			_		_	_								_						_						
	Q507 ,Q51	- 1							1					1			R	Α	N	S.	Ι :	3 1	r C	R			2
	Q101 ,Q11	+	2	S K	. 2	4	6	G	R:	E	2			F	E 1				_								5
	Q201 ,Q21	9																									
	Q506 Q505		2	c v	٠, ٦	^	1	<i>,</i> D	,	٠,	_	٨		-	R A	N		т	c ·	т,	٦.	,					1
	D921								50						. E				3		,	`					1
	D919 ,D92	٦ l							C:																		2
-	D501 -D51			SS											i.				D	=	_	_	_		_	+-	36
	D521 ,D52	,	-	-	_	-	•							ľ			-	٠		_							50
	D524 ,D90																										
	D903 -D90	5																									
	D908 -D91	0																									
	D912 -D91	3																				_				1	
	D922 -D92	4																									
1	D601 -D60	5						Γ-	7	7				S.	Ι.	D	I	0	D	Ξ							6
3	D522	_		0 E											Ι.												1
	D516 -D51			0 E									_		Ι.								_			ļ	4
	D526 -D52	3		1 E				,							Ι.												3
	VR901 VR903								0:						. F												1
- 1	VR 101 - VR 1	7 3							22				- 1		۰. ج											l	1 8
	VR106,VR2	- 1	u	٧ 2		٥,		-	٠.		•			٧	,		J	1	3		,,,	`					٥
	VR202, VR2						_																_			+-	
	VR206																										
	VR104, VR2	04	Q'	٧z	3	5 (2:	ı –	47	73	;			v	. R	E	s	I	s.	۲() F	?					2
	VR902		Q	٧z	6	2 (2	1 –	00	3	,			٧	. R	E	S	I	s.	۲() F	₹				Ì	1
	CN505,CN9) 4	E	04	3	6	5 -	-0	05	5_				C	ON	IN	Ε	С	T) F	₹						2
	CN506		E	04	3	6	5 -	- 0	0	7				С	0 N	IN	Ε	С	T () F	₹						1
	CN507,CN5	80	Q	M۷	15	0	9 !	5 -	00	3	5			C I	0 N	IN	Ε	С	T () F	₹						3
	CN903																										
- 1	CN502								0 (- 1		0 N			С	T () F	₹						1
	CN501,CN5	3	Q	M۷	5	0	0 5	5 -	00	06				PΙ	Lι	I G				_						_	3
- 1	CN504		_			_				٠,					٠.		_	_									
	CN901,CN9	- 1							00						0 0							٠,					2
- 1	S501 -S51	7							00						A C												10
	S513 S904								۷(L I U S									ı			1
	S901 -S90	۲ ا							V						US											-	1
- 1	L901	1							00				- 1		LC				w.			. (,				1
	L106 ,L20	۱ ،							18						ND				nι	2							2
- 1	L105 ,L20								33						ND												2
	L101 ,L20								56				- 1		N D												2
	L104 ,L20	4	V	Q Z	0	0	1 3	3 –	00	1	S			F.	ΙL	Τ.	Ε	R				- Auto-	-			1-	2
- Ł	L102 ,L20	2	V	Q Z	0	0	13	3 –	00	2 (S				ΙL												2
	L103 ,L20	3							00				- 1		ΙL												2
- 1	R572								4 F				- 1		R												1
	R943	_							56						٩F								R			-	1
	R586 , R94	1							4 F				- 1		R								_		۰.		2
Δ	DO / /								56				- 1		٩R										0 R		1
Δ	R944		1.3	r ()	1	0	1	, –	10	<i>)</i> 1			Į	C/	A R	B	U	N	f	۲Ė	3	15	١ د	UH	₹85	1	4
Δ	R106 ,R20		٠.,										- 1														
Δ	R106 ,R20 R310 ,R41				1	۷,	,	۱-	1 /) ၁				۲.	٥.	P	^	M	,	, ,		. т				١.	ا ہ,
A A	R106 ,R20 R310 ,R41 R156 ,R18				1	6	1.	J -	10	2			_	C/	A R	В	0	N	F	₹ E	<u> </u>	i			0 R	:	20
Δ Δ	R106 ,R20 R310 ,R41 R156 ,R18 R185 ,R25)			1	6	1.	J -	10) 2	_			C/	A R	В	0	N	F	₹E	5	I				;	20
Δ	R106 ,R20 R310 ,R41 R156 ,R18 R185 ,R25 R280 ,R28	5			1	6	1.	J <u>–</u>	10	2				C/	A R	В	0	N	F	₹ E	<u> </u>	I				;	20
A A	R106 ,R20 R310 ,R41 R156 ,R18 R185 ,R25	5 5			1	6	1.	J <u>–</u>	10) 2				C/	A R	В	0	N	F	S E	E S	S I				1	20

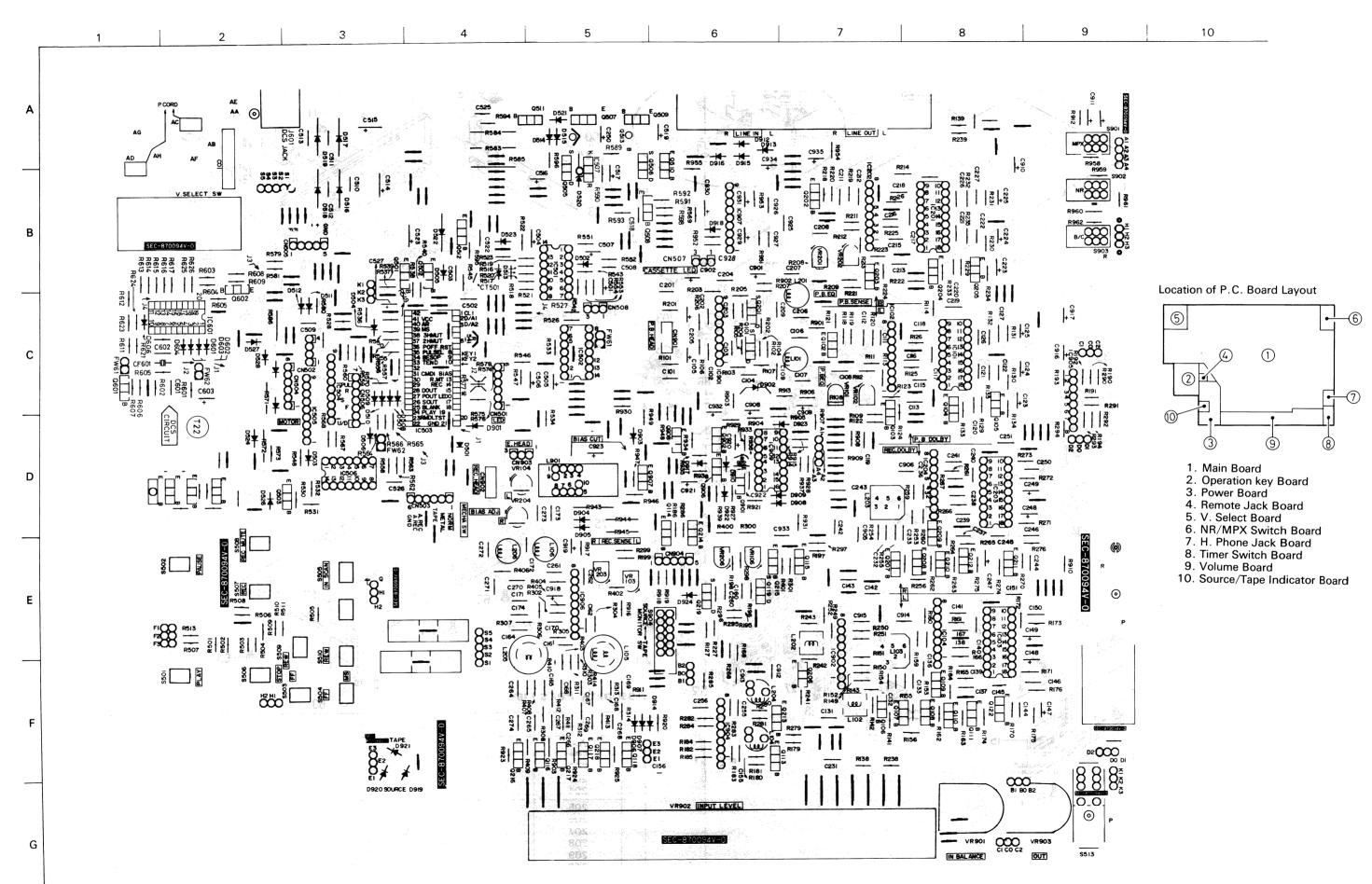
 \triangle Parts are safety assurance parts When replacing those parts, make sure to use the specified one.

	REF. NO	PARTS NO.	PARTS NAME Q	ΤΥ
- 1	R593 ,R594			
	R596 , R598			
	R602 , R611			
	R931 ,R962			
	R516 -R518	QRD161J-103	CARBON RESISTOR	28
	R538 ,R540			
	R541 , R543			
	R546 -R548			
	R550 ,R553			
	R564 -R566			
	R570 ,R579			
į	R581 ,R601			
	R908 , R913			
	R922 , R935			
	R936 ,R938			
-	R939 , R949			
	R960			
	R102 ,R142	QRD161J-105	CARBON RESISTOR	13
	R154 ,R155	410101010	JAMES II MESTERSIA	
- 1	R181 ,R195			
	R202 , R242			
		!		
- 1	R254 ,R255	İ		
	R281 ,R295	İ		
- 1	R545			
-	R506	QRD161J-122	CARBON RESISTOR	1
	R124 ,R165	QRD161J-123	CARBON RESISTOR	6
	R192 , R224			J
	R265 , R292			
- 1	R194 , R294	QRD161J-151	CARBON RESISTOR	3
- 1	R933	#W01011-121	CAUDON KESTSTOK	ر
-	R303 , R403	QRD161J-152	CARBON RESISTOR	4
		GKD1013-132	CARBON RESISTOR	4
	R612 ,R613			
- 1	R191 ,R291	QRD161J-153	CARBON RESISTOR	12
- 1	R305 , R405			
	R503 ,R504			
	R510 , R511			
į	R614 ,R615			
1	R623 ,R624			
ı	R505	QRD161J-182	CARBON RESISTOR	1
-	R519 -R523	QRD161J-203	CARBON RESISTOR	5
+	R120 ,R152	QRD161J-222		10
- 1	R161 ,R199	4.01010 222	OTTO NEOTO TON	10
- 1	R220 , R252			
- 1	R261 , R299			
- 1	R537 , R959	0000		
- 1	R108 , R114	QRD161J-223	CARBON RESISTOR	27
	R184 ,R198			
	R208 , R214			
н	R284 , R298			
	R530 , R534			
	R551 , R552			
1	R558 -R560			
l	R567 ,R607			
ı	R905 ,R907			
	R921 , R924			
	R925 , R927			
	R930 , R946			
н	R947 , R953			
	R193 , R293	QRD161J-224	CARBON RESISTOR	7
1	R604 , R912		SARBOR RESISTOR	′
	R914 , R928		+	
П	R112 , R212	QRD161J-272	CARBON RESISTOR	7
	R589	@UDIO19_5/5	CARDUN KESISTUR	3
н		0001441 277	CARRON RESERVE	_
	R138 , R238	QRD161J-273	CARBON RESISTOR	7
	R501 , R508			
	R617 , R626			
	R909			
1		0004441 775	CARBON RESISTOR	3
	R139 ,R239	QRD161J-332		
	R139 ,R239 R948			
	R139 ,R239 R948 R532 ,R544	QRD161J-333	CARBON RESISTOR	8
	R139 ,R239 R948 R532 ,R544 R549 ,R555		CARBON RESISTOR	8
	R139 ,R239 R948 R532 ,R544 R549 ,R555 R556 ,R557		CARBON RESISTOR	8
	R139 ,R239 R948 R532 ,R544 R549 ,R555		CARBON RESISTOR	8
	R139 ,R239 R948 R532 ,R544 R549 ,R555 R556 ,R557		CARBON RESISTOR	8
	R139 ,R239 R948 R532 ,R544 R549 ,R555 R556 ,R557 R562 ,R563	QRD161J-333		
	R139 ,R239 R948 R532 ,R544 R549 ,R555 R556 ,R557 R562 ,R563 R132 ,R135	QRD161J-333		
	R139 ,R239 R948 R532 ,R544 R549 ,R555 R556 ,R557 R562 ,R563 R132 ,R135 R132 ,R135 R173 ,R176	QRD161J-333		
	R139 ,R239 R948 R532 ,R544 R5549 ,R555 R556 ,R557 R562 ,R563 R132 ,R135 R173 ,R176 R232 ,R235 R273 ,R276	QRD161J-333		
	R139 ,R239 R948 R532 ,R544 R553 ,R555 R556 ,R557 R562 ,R563 R132 ,R135 R173 ,R176 R232 ,R235 R273 ,R276	QRD161J-333 QRD161J-334	CARBON RESISTOR	9
	R139 ,R239 R948 R549 ,R555 R556 ,R557 R562 ,R563 R132 ,R135 R173 ,R176 R232 ,R235 R273 ,R276 R533 R307 ,R407	QRD161J-333 QRD161J-334 QRD161J-390	CARBON RESISTOR	9
	R139 ,R239 R948 R549 ,R555 R556 ,R557 R562 ,R563 R132 ,R135 R173 ,R176 R232 ,R235 R273 ,R276 R533 R307 ,R407 R150 ,R250	QRD161J-334 QRD161J-334 QRD161J-390 QRD161J-391	CARBON RESISTOR C RESISTOR CARBON RESISTOR	9 2 2
	R139 ,R239 R948 R549 ,R555 R556 ,R557 R562 ,R563 R132 ,R135 R173 ,R176 R232 ,R235 R273 ,R276 R533 R307 ,R407	QRD161J-333 QRD161J-334 QRD161J-390	CARBON RESISTOR	9
	R139 ,R239 R948 R549 ,R555 R556 ,R557 R562 ,R563 R132 ,R135 R173 ,R176 R232 ,R235 R273 ,R276 R533 R307 ,R407 R150 ,R250	QRD161J-334 QRD161J-334 QRD161J-390 QRD161J-391	CARBON RESISTOR C RESISTOR CARBON RESISTOR	9 2 2
	R139 , R239 R948 R532 , R544 R549 , R555 R556 , R557 R562 , R563 R132 , R135 R173 , R176 R232 , R235 R273 , R276 R237 , R407 R150 , R250 R149 , R249	QRD161J-334 QRD161J-334 QRD161J-390 QRD161J-391	CARBON RESISTOR C RESISTOR CARBON RESISTOR	9 2 2
	R139 , R239 R948 R532 , R544 R5549 , R555 R556 , R557 R562 , R563 R132 , R135 R173 , R176 R232 , R235 R273 , R276 R533 , R407 R150 , R250 R149 , R249 R306 , R406	QRD161J-334 QRD161J-334 QRD161J-390 QRD161J-391	C RESISTOR CARBON RESISTOR CARBON RESISTOR	9 2 2

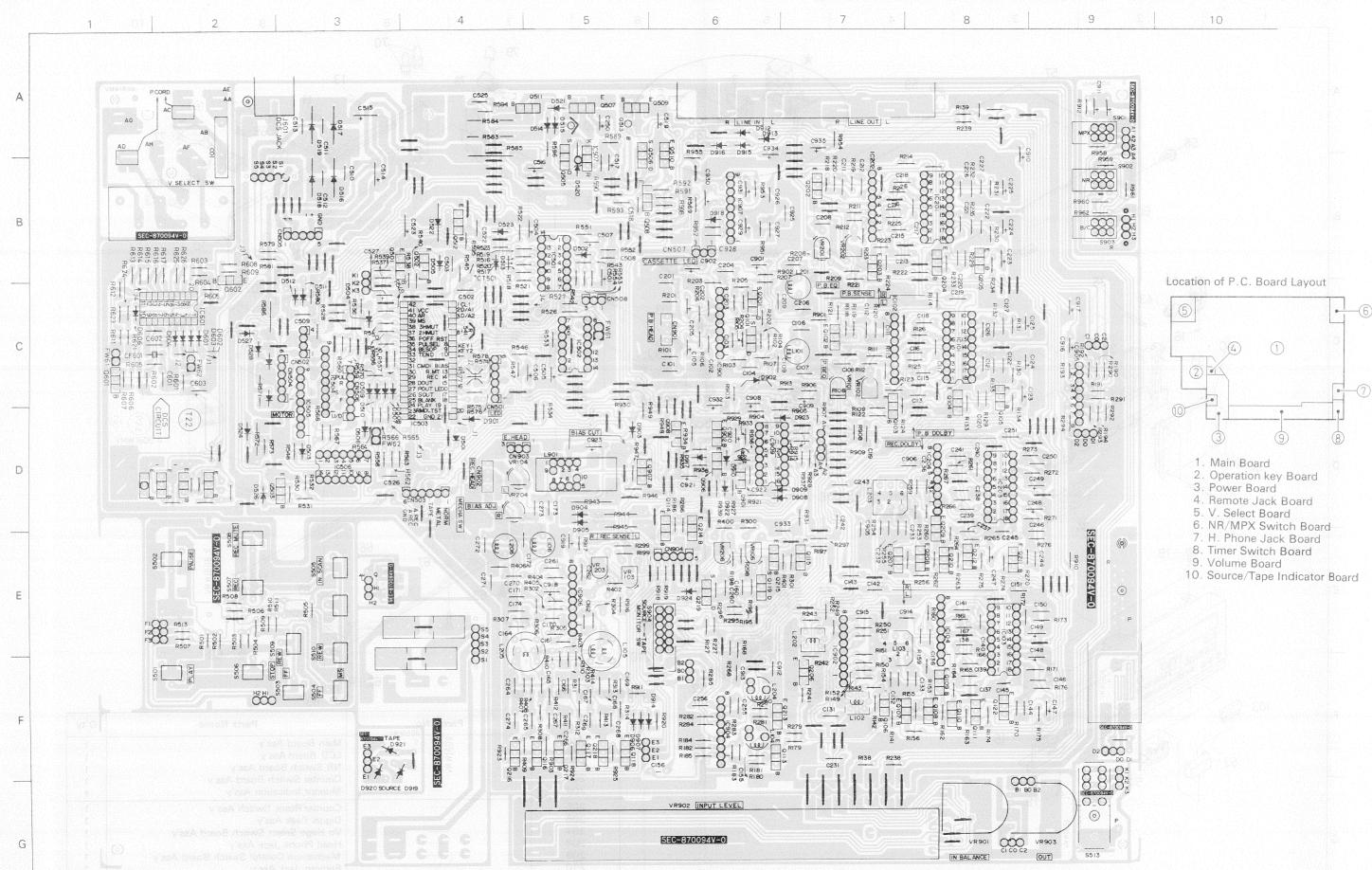
Δ	REF	. NO	PARTS NO.	PARTS NAME	QTY
	R196	,R230			
	R231 R272	,R271 ,R296			
	R952	2054	00044444		_
L	R573 R955	,R954	QRD161J-470	CARBON RESISTOR	3
Δ	R107	,R207	QRD161J-471	CARBON RESISTOR	10
	R569 R595	,R591 ,R901			
	R902	,R911			
	R916 R109	,R917 ,R123	QRD161J-472	CARBON RESISTOR	21
	R153	,R164	QKD1013-472	CARBON RESISTOR	21
	R186	,R197			
-	R209 R253	,R223			
	R286	,R297			
	R300 R313	,R301 ,R400			
l	R401	,R413			
	R531 R958	,R951			
	R101	,R111	QRD161J-473	CARBON RESISTOR	40
	R113	,R121			
	R122 R133	,R125 ,R134			
	R141	,R151			
	R162 R166	,R163 ,R174			
	R175	,R179			
	R201 R213	,R211 ,R221			
	R222	,R225			
	R233	,R234			
	R241 R262	,R251 ,R263			
	R266	,R274			
	R275 R302	,R279 ,R304			
	R402	,R404			
- 1	R568 R606	,R603 ,R934			
- 1	R119	R160	QRD161J-512	CARBON RESISTOR	4
	R219	,R260	0004441 544	CARRON REGIOTOR	_
	R575 R578	,R576	QRD161J-561	CARBON RESISTOR	3
	R311	,R312	QRD161J-562	CARBON RESISTOR	4
- 1	R411 R103	,R412 ,R203	QRD161J-564	CARBON RESISTOR	2
- 1	R143	,R243	QRD161J-681	CARBON RESISTOR	5
	R104	,R182	QRD161J-682	CARBON RESISTOR	17
- 1	R183 R282	,R204 ,R283			
	R314	-R414			
	R526 R605	-R528			
-	R906	R919			
- 1	R920 R118	,R961 ,R159	QRD161J-683	CARBON RESISTOR	4
	R218	R259	4KD1013-005	CARBON RESISTOR	-
	R126 R226	,R167	QRD161J-753	CARBON RESISTOR	4
	R105	,R267 ,R205	QRD161J-822	CARBON RESISTOR	7
	R502	.R509			
	R536 R625	,R616			
	R127	,R129	QRD161J-823	CARBON RESISTOR	14
- 1	R168 R190	,R170 ,R227			
	R229	∙R268			
	R270 R542	.R290 .R580			
	R903	,R910			
	R583 R584	∙R585	QRX019J-5R6	M.F.RESISTOR	2
-	CF601		QRX019J-8R2 CSB400P	M.F.RESISTOR CELA LOCK	1
	CT501 C 50 4		CSB800A	LOCK	1
1	0508	,C505 -C513	QCF11HP-103	C.CAPACITOR	19
	0522	∙C525			
	0526 0906	.C905			
(0913	-C915			
	0922 0502	. C933 . C503	QCS11HJ-101	C.CAPACITOR	,
		~ ~ ~ ~	~ O O T T II O T O T	O - ONI NOTION	- 6

 \triangle Parts are safety assurance parts

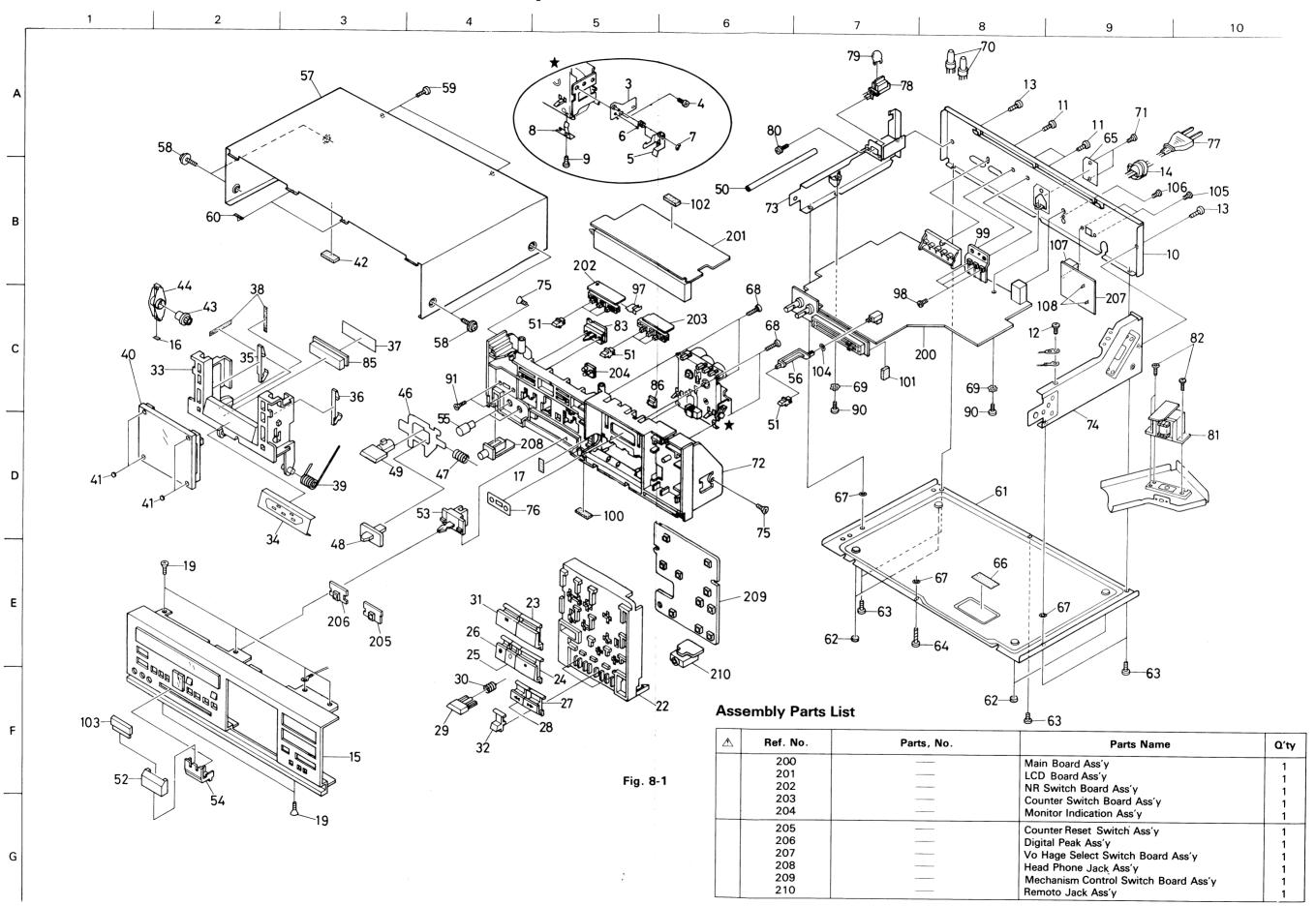
	•			e to use the specified	2 0110
Δ	REF	NO.	PARTS NO.	PARTS NAME	QTY
Γ	C102 C202	,C111	QCS11HJ-151	C.CAPACITOR	4
	C155	,C255	QCS11HJ-220	C.CAPACITOR	2
	C173 C601	,C273	QCS11HJ-221	C.CAPACITOR	4
	C162	,C262	QCS11HJ-470	C.CAPACITOR	3
	C518	,C109	QCS11HJ-471	C.CAPACITOR	4
	C201	,C209			
-	C172 C170		QCS32HJ-151ZV QEN41EM-475	C.CAPACITOR NP.E.CAPACITOR	2
	C115	,C118	QEN61EM-106Z	NP.E.CAPACITOR	10
	C139	,C141 ,C215			
	C218	,C239			
	C241 C104	,C256 ,C119	QEN61HM-105Z	NP.E.CAPACITOR	10
	C131	.0142			
	C143 C219	,C204 ,C231			
	C242	,C243			Ì
	C105 C516	,C205	QET41AR-107	E.CAPACITOR	17
	C519	,C520			
\vdash	C603 C902	,C901			
	C917	-C919			
	C921 C934	,C931			
	C527		QET41AR-337	E.CAPACITOR	1
	C908	,C909	QET41AR-476 QET41ER-106	E CAPACITOR E.CAPACITOR	2
Δ	C514	,C515	QET41ER-228	E.CAPACITOR	2
	C124 C148	,C125	QET41HR-104	E CAPACITOR	8
	C224	,C225			
	C248 C930	,C249	QET41HR-105	E.CAPACITOR	1
	C123	,C147	QET41HR-154	E CAPACITOR	5
-	C223	,C247			
	C501	,C506	QET41HR-475	E.CAPACITOR	6
	C507 C911	,C910 ,C920			
	C523		QET51AR-109N	E.CAPACITOR	1
	C160 C171	,C260 ,C271	QFN41HJ-102 QFN41HJ-122	M.CAPACITOR M.CAPACITOR	2
	C108	,C132	QFN41HJ-152	M CAPACITOR	6
	C133	,C208			
	C925		QFN41HJ-272	M.CAPACITOR	1
1	C116 C138	,C117 ,C140	QFN41HJ-472	M.CAPACITOR	9
	C216	,C217			
	C238	,C240			
	C103	,0203	QFN41HJ-822	M CAPACITOR	2
	C112 C212	,C136	QFV41HJ-103	TF.CAPACITOR	4
	C107	,C207	QFV41HJ-183	TF.CAPACITOR	2
	C167 C267	,C168 ,C268	QFV41HJ-223	TF.CAPACITOR	4
	C127	,C151	QFV41HJ-224	TF.CAPACITOR	7
	C161 C251	,C227 ,C261			
1 1	0928	6433	057/4111 777	T	4
	C113 C126	,C122 ,C137	QFV41HJ-333	TF CAPACITOR	14
	C146	,C150			
	C169	,C213			
	C237	,C246 ,C269			
	0121	,C145	QFV41HJ-473	TF.CAPACITOR	4
	C221	,C245			$\sqsubseteq \sqsubseteq$
	C120 C220	,C144 ,C244	QFV41HJ-683	TF CAPACITOR	4
	C106	,C206	QFV71HJ-123ZM	T.F.CAPACITOR	3
	0926 0164	,C166	QFV71HJ-153ZM	T.F.CAPACIROR	4
	C264				
	J601 J1		QMS3533-001 QWE351-164K4K	JACK UL VINYL WIRE	1 1
	J 2		QWE352-164K4K	UL VINYL WIRE	1
	J 4 F W 6 2		QWE354-224K4K VWS302-164K4K	UL VINYL WIRE UL CP JUMPER	1
	FW61		VWS302-254K4K	UL CP JUMPER	1



Exploded View of Enclosure Assembly



8 Exploded View of Enclosure Assembly



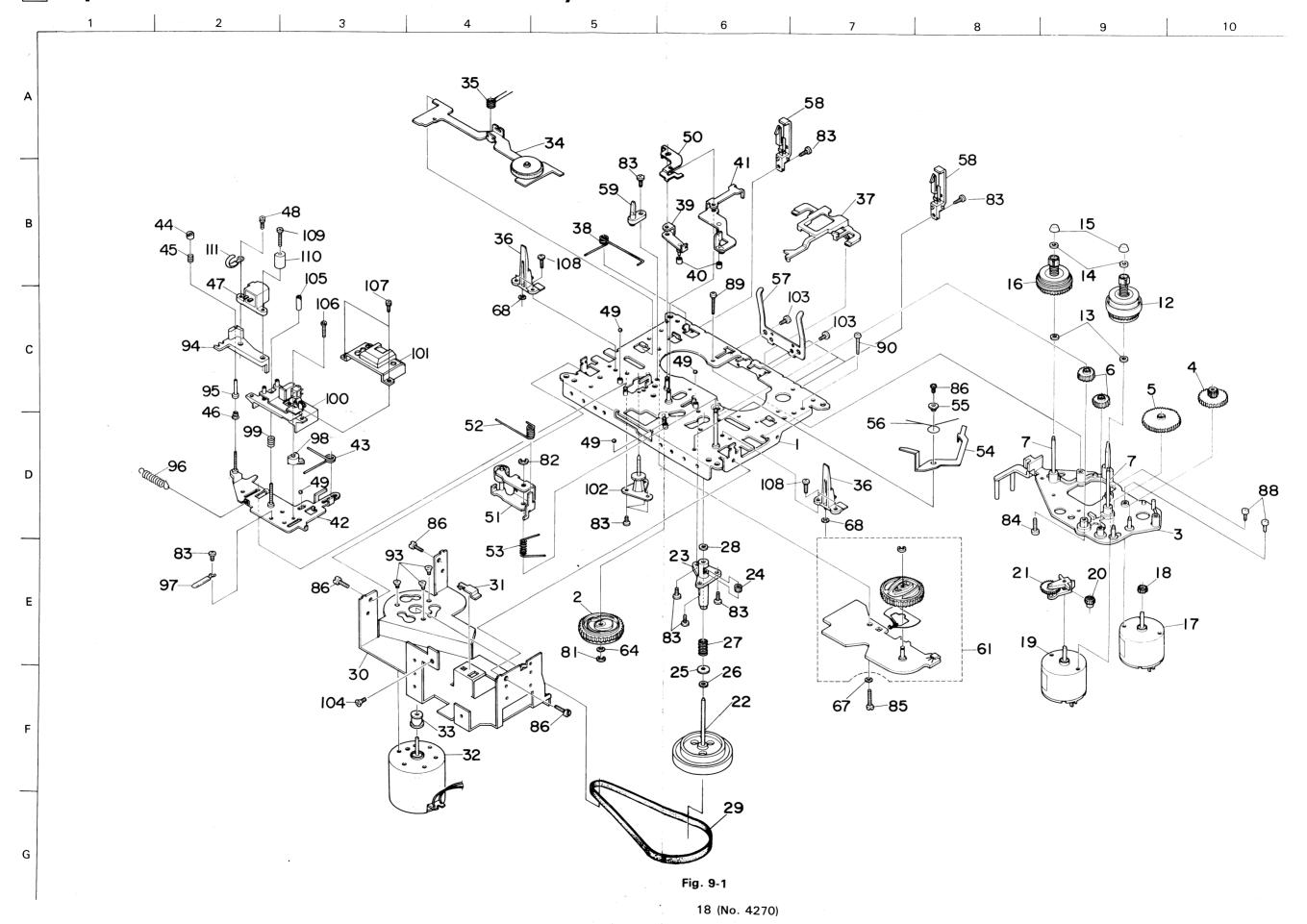
Enclosure Parts List

Δ	REF	PARTS NO.	PARTS NAME	REMARKS	QTY
	3	VKL5324-00B	BRACKET		1
	4	SDST2604Z	SCREW		1
	5	VKL3491-002	EJECT LEVER		1
	6	VKW4396-002	SPRING		1
	7	REE2500	E.RING		1
-	8	VKY4296-001	SPRING		1
	9	SDST2603Z	SCREW		1
	10	VJC2127-012	REAR PANEL	TD-V66C/J	1
		VJC2127-013	REAR PANEL	TD-V66A/B/E/G/U	1
	11	SDSF3008N	SCREW	FOR HEAT SINK	2
		SDSF3008N	SCREW	FOR PIN JACK	1
	12	SDST3006Z	SCREW	FOR LUG	1
	13	SDST3006N	SCREW	FOR REAR PANEL	2
7		QHS3876-162	S.R.BUSHING	TD-V66A/C/E/G/J/U	1
		QHS3876-162BS	S.R.BUSHING	TD-V66B	1
7	15	ZCTDV66Y-FBK	FRONT PLATE ASS'Y	10 000	1
	16	VYSS1R3-011	SPACER ASS'Y		1
	i	VYSA1R8-029	SPACER		
	17	SSSF3008Z	SCREW		1 6
	19		1		
	22	VJD2210-001	P.BUTTON CASE	FOR BLAY	$\frac{1}{1}$
	23	VXP3098-003	PUSH BUTTON	FOR PLAY	ł
	24	VXP3098-004	PUSH BUTTON	FOR STOP	1
	25	VXP3099-001	PUSH BUTTON	FOR REC	1
	26	VXP3099-002	PUSH BUTTON	FOR REC MUTE	1
	27	VXP3100-004	PUSH BUTTON	FOR FF	1
	28	VXP3100-003	PUSH BUTTON	FOR REW	1
	29	VXP4349-00A	PUSH BUTTON		1
	30	VKW3001-063	COMP SPRING		1
	31	VXP3102-002	PUSH BUTTON	FOR PAUSE	1
	32	VXP4348-001	PUSH BUTTON	FOR IS/BS/MS	3
	33	VJT2121-001	CASSETTE HOLDER		1
	34	VJD4953-001	LID PLATE		1
	35	VKY4271-007	C.SPRING		1
	36	VKY4271-008	C.SPRING		1
	37	VYSA1R4-066	SPACER		1
	38	F00303-34	SPACER		2
	39	VKW3006-091	SPRING		1
	40	VJT4116-00B	CASSETTE LID		1
	41	VJD4954-001	ESCUTCHEON		4
	42	VYSR103-019	SPACER		1
-	43	VYH5133-002	GEAR		1
	44	VYH5134-002	DAMPER HOLDER		1
	46	VKL5490-002	BRACKET		1
	47	VKW3001-077	C.SPRING		1
	48	VXS4041-005	SLIDE KNOB		1
-	49	VXP4345-001	PUSH BUTTON		1
	50	VKS4003-008	PIPE		1 1
	51	VXP4346-001	PUSH BUTTON		7
	52	VXS4175-001	SLIDE KNOB	FOR INPUT	1
	53	VKS3184-002	SLIDE KNOB	1011 1111 01	1
-	54	VKS3265-001	LEVER	-	$\frac{1}{1}$
			KNOB		2
	55	VXL4181-005	1		1
	56	VYH5139-002	ARM		1
	57	VJC2101-005	TOP COVER		1
_	58	VKZ3001-004	SPECIAL SCREW		4
	59	SDST3006N	SCREW		2
and the same	60	VYSA1R8-027	SPACER		2
- 1	61	VJC1195-010	BOTTOM COVER	1	1

 \triangle Parts are safety assurance parts When replacing those parts, make sure to use the specified one.

Δ	REF	PARTS NO.	PARTS NAME	REMARKS	QTY
	62	VJF4003-002	FOOT		4
	63	SDST3006Z	SCREW		5
	64	SBSF3010Z	SCREW		1
- 1	65	VYN2167-002KA	NAME PLATE	TD-V66B	1
l		VYN2167-003KA	NAME PLATE	TD-V66A	1
		VYN2167-004KA	NAME PLATE	TD-V66C	1
		VYN2167-005KA	NAME PLATE	TD-V66E	1
		VYN2167-006KA	NAME PLATE	TD-V66J	$-\frac{1}{1}$
		VYN2167-007KA	NAME PLATE	TD-V66U	1
		VYN2167-008KA	NAME PLATE	TD-V66G	1
	66	VYSA1R4-071	SPACER	110-V88G	1
	67		1		1
	68	VYSS201-006	SPACER		3 4
1		SBSF3010Z	SCREW		
	69	WBS3000N	WASHER	FOR P.C.BOARD	2
△	70	VMC0044-001	CONNECTOR	TD-V66C/J	2
	71	SDST3006N	SCREW	FOR NAME PLATE	2
-	72	VJC1311-001	FRONT PANEL		1
	73	VKL3488-001	AMP.CHASSIS(L)		1
	74	VKL3494-001	AMP.CHASSIS(R)		1
	75	SSST3006Z	SCREW	FOR FRONT PANEL	2
	76	VJD4437-004	DISK PLATE		1
Δ	77	QMP1200-200	POWER CORD	TD-V66C/J	1
Δ		QMP2560-200	POWER CORD	TD-V66A	1
Δ		QMP3900-200	POWER CORD	TD-V66E/G/U	1
A		QMP9017-008BS	AC CORD	TD-V66B	1
Δ	78	QSP1110-305	PUSH SWITCH	ı	1
<u> </u>	70	QSP1110-305BS	PUSH SWITCH	TD-V66A/E/G	1
		QSP1110-3038		TD-V66B	1
\triangle	79	QCZ9014-103	PUSH SWITCH	TD-V66C/J	1
27	19	1	C.CAPACITOR	TD-V66C/J	1
	0.0	QFZ9010-103	M.CAPACITOR	TD-V66A/B/E/G	1
- -	80	LPSP3006Z	SCREW	FOR POWER SWITCH	111
Δ	81	VTP57A5-021B	POWER TRANSF.	TD-V66C/J	1
		VTP57C5-021B	POWER TRANSF.	TD-V66A/E/G	1
Δ		VTP57C5-021BBS	POWER TRANSF.	TD-V66B	1
	82	SDST3006Z	SCREW	FOR P.TRANSFORMER	3
_	85	SLA-5641-25	L.E.D		1
1	86	LD-7Ò2YU	L.E.D		1
	90	SDST3006Z	SCREW	FOR P.C.BOARD	2
	91	SSSP2606Z	SCREW	FOR TIMER SWITCH	2
	97	VMA4194-001	SHIELD PLATE	FOR S901	1
	98	DPSP3008Z	SCREW		3
	99	VMH4006-002	HEAT SINK		1
	100	VYSS1R5-012	SPACER		1
	101	VYSR110-011	SPACER		1
	102	VYSR105-004	SPACER		1
	103	VJD4955-002	FINDER		1
-	104	Q03093-502	WASHER		$-\frac{1}{1}$
	105	SDSP3006N	SCREW	FOR V.SELECT	
	106	SDSF3008N	SCREW	FOR SYNCHRO	2
7	107	QSS2325-203	SLIDE SWITCH	TD-V66A/E/G	1
-			OCIDE SMILL	I V - VOOA/E/G	1
	108	QSS2325-203BS VMZ0034-002	SLIDE SWITCH	TD-V66B	1
	- 0 0			TD-V66A/B/E/G/U	2

9 Exploded View of Mechanism Assembly



Mechanism Parts List

⚠ Parts are safety assurance parts When replacing those parts, make sure to use the specified one.

Δ	RÉF.	PARTS NO.	PARTS NAME	REMARKS	QTY
	1	VKL2175-00D	CHASSIS BASE		1
	2	VKS2122-001	P.ROLLER CAM		1
	3	VKL2174-002	DISK BASE		1
	4	VKR3001-001	GEAR(2)		1
	5	VKR3001-002	GEAR(2)		1
	6	VKR3000-001	GEAR(1)		2
ı	7	VKH4188-002	REEL SHAFT		2
	12	VKR4449-00A	T-UP REEL ASS'Y		1
	13	VKZ4003-010	FELT	BACK TENSION	1
Ì		VKZ4003-010	FELT	BACK TENSION	1
_	14	VKR4170-001	RING		1
		VKR4170-001	RING		1
	15	VKS4131-001	REEL STOPPER		1
		VKS4131-001	REEL STOPPER		1
	16	VKR4450-00A	S.REEL ASS'Y		1
	17	MMN-6C2RK	DC MOTOR	CAM	1
	18	VKR4326-001	MOTOR GEAR	CAM MOTOR	1
	19	MMN-6C2RK	DC MOTOR	REEL	1
	20	VKR3000-003	GEAR(1)	REEL MOTOR	1
	21	VKS4503-00C	F/R ASS'Y		1
_	22	VKF3141-00A	FYWHEEL ASS'Y		1
	23	VKF4122-00A	C.METAL ASS'Y		1
	24	VKR4180-002	ROLLER	TAKE-UP	1
	25	003093-622	WASHER	THRUST	1
	26	Q03093-827	WASHER	THRUST	1
	27	VKW3001-010	SPRING	THRUST	1
		Q03093-522	WASHER	OIL CUT	1
	28		BELT	OIL COI	1
	29	VKB3001-030	F.M.BRACKET		1
	30	VKL3726-001			
_	31	VKS4437-001	THRUST PLATE	CAPSTAN	1
Æ		BFA2L74-B	DC MOTOR	CAPSTAN	1
	33	VKR4317-002	MOTOR PULLEY		
	34	VKL3411-00C	T-UP IDLER ASSY	TAKE UD	1
	35	VKW3006-099	TORSION SPRING	TAKE-UP	1
	36	VKS4505-004	CASSETTE GUIDE		2
	37	VKS3162-003	BRAKE BAR		1
	38	VKW4597-002	TORSION SPRING	BRAKE BAR	1
	39	VKL5316-00B	HEAD BASE ARM		1
	40	VKH3000-058	COLLAR		1
		VKH3000-058	COLLAR		1
	41	VKL3421-00A	PINCH R.LEVER		1
	42	VKL3493-00C	HEAD BASE ASS'Y		1
	43	VKW4467-001	TORSION SPRING		1
	44	VKH4240-001	ADJUST SCREW		1
	45	VKW3001-040	C.SPRING		1
	46	VKW4430-001	C.SPRING		1
	47	VGH0212-103	ERASER HEAD		1
	48	LPSP2012Z	SCREW	E-HEAD	1
	49	T41615-004	STEEL BALL	FOR HEAD BASE	4
	50	VKY4278-002	PLATE	FOR HEAD BASE	1
	51	VKP4131-00C	P.R.ARM ASS'Y		1
	52	VKW3006-056	TORSION SPRING	PINCH ROLLER	1
	53	VKW3006-057	TORSION SPRING	RETURN	1
	54	VKL5553-001	DOOR SAFETY		1

 \triangle Parts are safety assurance parts When replacing those parts, make sure to use the specified one.

▲ REF.	PARTS NO.	PARTS NAME	REMARKS	QTY
55	VKH4418-001	COLLAR	DOOR SAFETY	1
56	VKW3006-061	TORSION SPRING	DOOR SAFETY	1
57	VKY4279-001	PACK SPRING		1
58	VSH1124-002	LEAF SWITCH		4
59	VKS4512-002	GUIDE		1
61	VKZ3111-00A Q03093-834	SWITCH	CAM SWITCH ASS'Y	1
64 67	WNS2600N	WASHER WASHER	P.ROLLER CAM CAM SWITCH	1
68	13270412BT	WASHER	CASSETTE GUIDE	1 2
81	REE2000	E.RING	P.ROLLER CAM	1
82	REE2500	E.RING	PINCH ROLLER	1
83	SDST2605Z	SCREW	GUID POST	1
	SDST2605Z	SCREW	C.METAL/TENSION	6
	SDST2605Z	SCREW	LEAF SWITCH	4
	SDST2605Z	SCREW	WIRE HOLDER	1
84	SDST2608Z	SCREW	D.BASE UNIT	1
85	SDST2612Z	SCREW	D.BASE UNIT	1
86	SDST2605Z	SCREW	DOOR SAFETY	1
88	SDST2605Z DPSP2608Z	SCREW SCREW	F.M.BRACKET	3
00	DPSP2608Z	SCREW	REEL MOTOR CAM/REEL MOTOR	1
89	SPSP2613Z	SCREW	REEL MOTOR	1 1
90	SPSP2615Z	SCREW	CAM MOTOR	1
93	SSSP2604Z	SCREW	CAPSTAN MOTOR	3
94	VKF4110-001	E.HEAD LEVER		1
95	VKH3001-041	FLANGE COLLAR		1
96	VKW3002-138	TENSION SPRING		1
97	VKZ4001-007	WIRE HOLDER		1
98	VKS4536-002	HEAD COLLAR		1
99	VKW3001-094	SPRING		1
101	VKZ3110-001	HEAD COVER		1
102	VKS4598-00A SDST2604Z	TENSION HOLDER	TENSION	1
103	SSST2604Z	SCREW SCREW	PACK SPRING	2
105	VKH4411-001	AZIMATH SCREW	F M BRACKET	1
106	SPSX2010N	SCREW		1 1
107	LPSP2004Z	SCREW	HEAD COVER	2
108	SDST2606Z	SCREW	CASSETTE GUIDE	4
109	LPSP2005Z	SCREW	E.HEAD	1
110	VKH4874-001	COLLAR (R)	E.HEAD	1

10 Packing and Packing Parts List

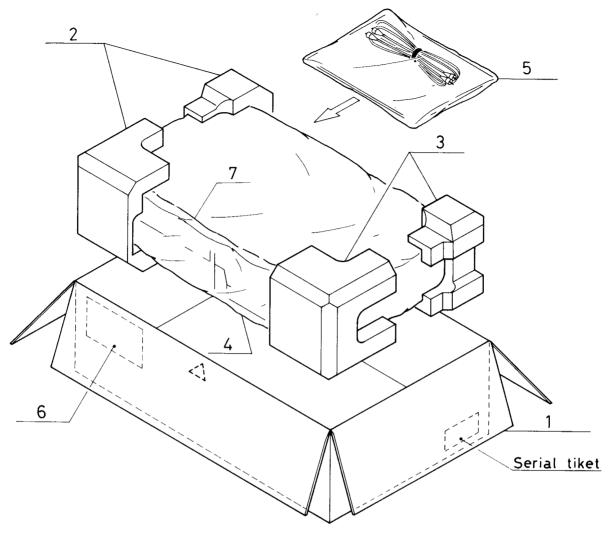


Fig. 10-1

Ref. No.	Parts No.	Parts Name	Remarks	Q'ty
1	TPC2167-002	Carton	TD-V66B	1
"	VPC2167-003	, , , , , , , , , , , , , , , , , , , ,	TD-V66A	1
"	VPC2167-004	,,	TD-V66C	1
"	VPC2167-005	,,	TD-V66E	1
"	VPC2167-006	"	TD-V66J	1
"	VPC2167-007	"	TD-V66U	1
"	VPC2167-008	,,	TD-V66G	1
2	VPH3125-001	Cushion	Left side	1
3	VPH3126-001	Cushion	Right side	1
4	VPE3005-026	Poly bag	for unit	1
5	VPE3005-007	Poly bag	for Inst. Book	1
6	E66416-003	Envelope	TD-V66J/U(PX, EES)	1
			for warranty card	
7	VPK4002-006	Sheet	for unit	1
	Q04141H	Wire clamp	for power card	i

11 Accessories

\triangle	Parts No.	Parts Name	Remarks	Qʻty
	VNN2167-211	Instruction Book	· TD-V66 B/E/G	1
	VNN2167-621	"	TD-V66 A/C/J/U	1
	VNN2167-411	"	TD-V66 E	
			(Netherlands/Belgium)	1
	BT20060	Warranty Card	TD-V66 B	1
	BT20066	"	TD-V66 B/G (for JED)	1
	BT20029C	"	TD-V66 A	1
	BT20025H	"	TD-V66 C	1
	BT20047C	"	TD-V66 J/U (for PX, EES)	1
	BT20064	"	TD-V66 G (for JED)	1
	BT20071A	Service Center List	TD-V66 C	1
	BT20046B	Special Reply Card	TD-V66 J/U	1
	BT20044E	Safety Guide	TD-V66 J	1
	VNC1200-002	Copyright Law Warning	TD-V66 C	1
	VNC5311-203	Caution Card	TD-V66 U (for EES)	1
	VNC5311-204	Caution Card	TD-V66 U (for PX)	1
	VNC2200-013	Instruction Sheet	TD-V66 G	1
	VMP0039-00A	Pin Cord		1
	EWP805-001	Remote Wire		1
	V04062-001	Simens Plug (2)	TD-V66 U	1



VICTOR COMPANY OF JAPAN, LIMITED.
AUDIO PRODUCTS DIVISION MAEBASHI PLANT 10-1, 1-chome, Ohwatari-cho, Maebashi-city 371, Japan